## GENERAL NOTES:

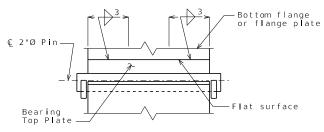
Anchor bolts for Type D bearings shall be Ø ASTM F1554 Grade 55 swedged bolts and shall extend into the concrete with ASTM A563 Grade A Heavy Hex nuts. Actual manufacturer's certified mill test reports (chemical and mechanical) shall be provided. Use ASTM F436 hardened washers for the fixed bearings and no heavy hex nuts or hardened washers for the expansion bearings. Swedging shall be 1" less than extension into the concrete.

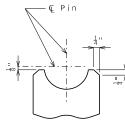
Anchor bolts, hardened washers and heavy hex nuts shall be coated with a minimum of two coats of inorganic zinc primer to provide a total dry film thickness of 4 mils minimum, 6 mils maximum, or galvanized in accordance with AASHTO M 232 (ASTM A153), Class C.

Weight of the anchor bolts, hardened washers and heavy hex nuts for bearings are incuded in the weight of the Fabricated Structural Steel.

∽ Indicates machine finish surface.

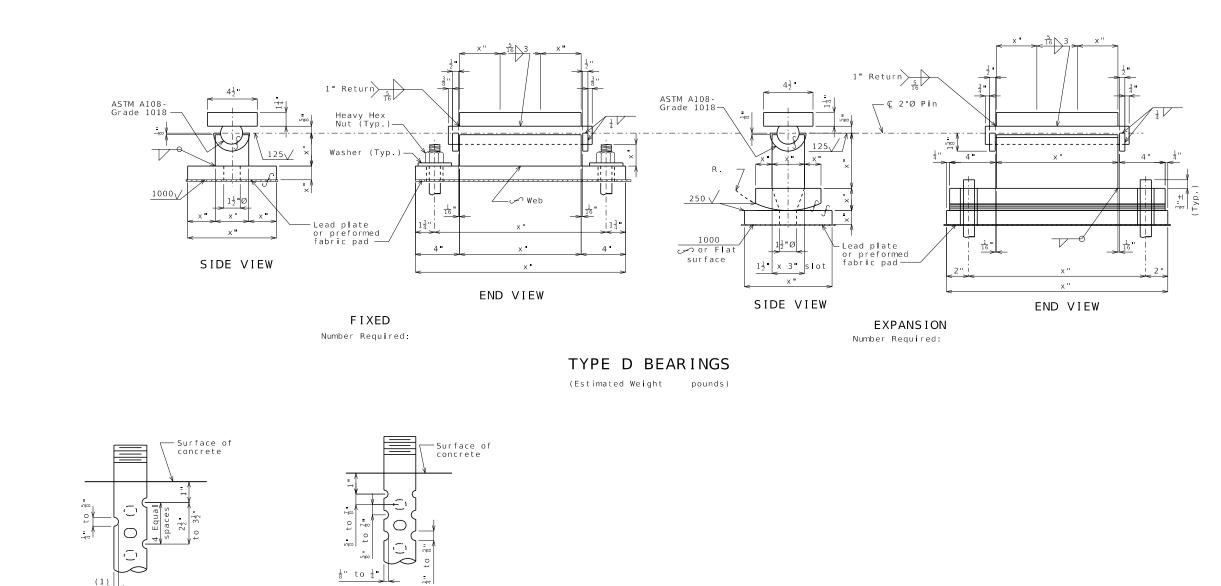
Shop drawings are not required for the lead plates and the preformed fabric pads.





WELDING DETAILS

END VIEW OF WEB



DETAIL FOR 3/8"Ø THRU 2 1/2"Ø ANCHOR BOLTS

Detailed Checked OPTIONAL DETAIL FOR 1 3/8"Ø THRU 2 1/2"Ø ANCHOR BOLTS

## SWEDGE ANCHOR BOLTS DETAILS

(1)  $\frac{1}{8}$ " for  $\frac{3}{4}$ "Ø thru 1 $\frac{1}{4}$ "Ø anchor bolts

 $\frac{1}{8}$ " to  $\frac{1}{4}$ " for  $1\frac{3}{8}$ "Ø thru  $2\frac{1}{2}$ "Ø anchor bolts

Note: This drawing is not to scale. Follow dimensions.

Sheet No. of

