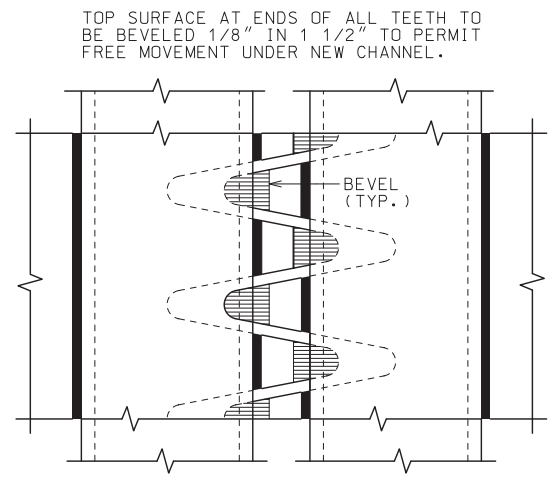


EXPANSION GAP TO BE 2" (AT 60°F) MEASURED PARALLEL TO & ROADWAY FOR DEVICES DESIGNED FOR 200 FEET OR LESS OF BRIDGE EXPANSION AND GAP INCREASED 1/4" FOR EACH 50 FEET OF ADDITIONAL LENGTH UP TO A MAXIMUM SPACE OF 2-1/2".

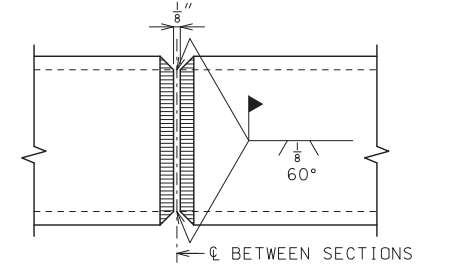
USE CHANNEL C6 X 10.5 FOR WEARING SURFACES THRU 1 3/4" AND CHANNEL C7 X 14.75 OR MC6 X 15.1 FOR WEARING SURFACES GREATER THAN 1 3/4" TO 2 1/4". CUT FLANGES TO MATCH REQUIRED WEARING SURFACE THICKNESS AND NOTCH FLANGE WHERE NECESSARY TO CLEAR RIVET HEADS.

PART SECTION THRU EXPANSION DEVICE

TYPE A - FINGER TYPE EXPANSION DEVICES

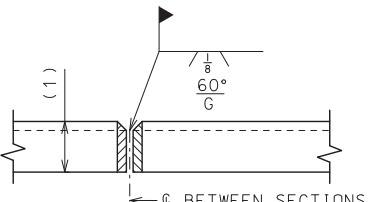


PART PLAN AT EXPANSION DEVICE

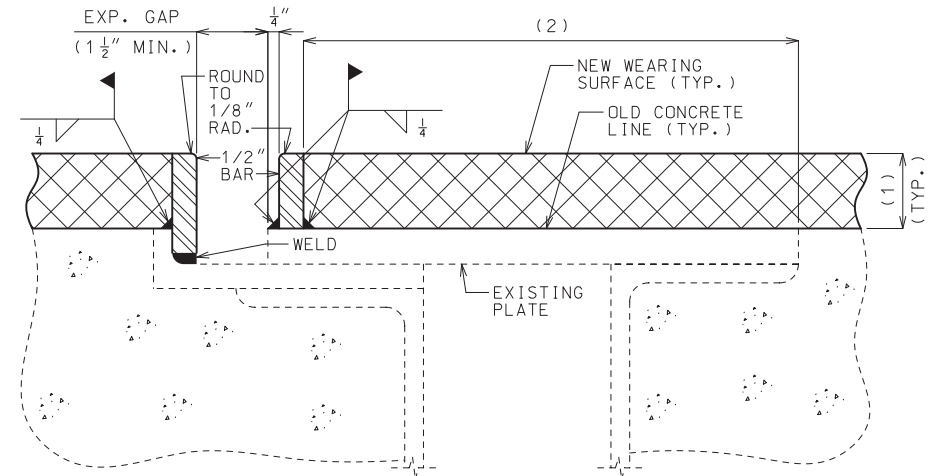


PLAN OF CHANNEL SPLICE

SPLICE TO BE AT & ROADWAY FOR TWO LANE BRIDGES.



ELEVATION OF CHANNEL SPLICE



PART SECTION AT EXPANSION DEVICE

TYPE B - PLATE TYPE EXPANSION DEVICES

- (1) WEARING SURFACE THICKNESS
- (2) WHEN THIS DIMENSION EXCEEDS 3" AND A CONCRETE WEARING SURFACE IS USED, TACK WELD A ONE INCH BAR CHAIR TO THE PLATE OR ANGLE FOR EACH 3" OF PLATE OR ANGLE TO BE COVERED BY WEARING SURFACE.

GENERAL NOTES:

OUTLINE OF OLD WORK IS INDICATED BY LIGHT DASHED LINES. HEAVY LINES INDICATE NEW WORK.

THE EXISTING EXPANSION DEVICE PLATES SHALL BE CHECKED FOR LOOSENESS AND SECURED BEFORE THE NEW BAR DAM IS INSTALLED.

STRUCTURAL STEEL SHALL BE IN ACCORDANCE WITH ASTM A70 GRADE 36.

QUALIFICATION OF WELDING OPERATORS WILL BE REQUIRED.

E7016 OR E7018 ELECTRODES SHALL BE USED.

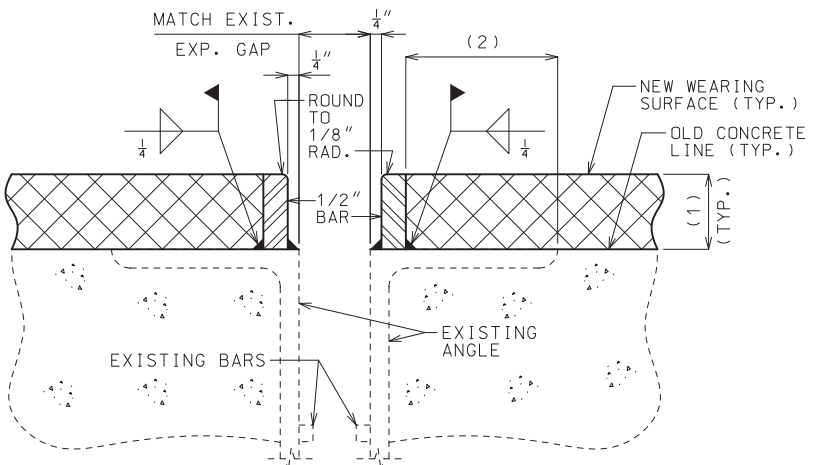
THE STEEL DAMS SHALL EXTEND FULL ROADWAY WIDTH BETWEEN CURBS, BUT SHALL BE INSTALLED IN SECTIONS OF SUCH LENGTHS TO PERMIT AT LEAST ONE WAY TRAFFIC AT ALL TIMES. BEFORE TRAFFIC IS PERMITTED TO CROSS OVER SECTIONS OF DAMS IN PLACE, SUFFICIENT WEARING SURFACE SHALL BE PLACED ON ROADWAY SLAB ADJACENT TO BOTH SIDES OF EXPANSION DEVICE TO PREVENT ANY DAMAGE TO EITHER THE STEEL DAMS OR TIRES OF VEHICLES.

STEEL DAMS SHALL BE FABRICATED AND INSTALLED TO THE CROWN AND GRADE OF THE ROADWAY.

STEEL CHANNELS OR BARS ON BOTH SIDES OF EXPANSION JOINT, FOR FULL WIDTH OF ROADWAY, WILL BE CONSIDERED COMPLETELY COVERED BY THE CONTRACT UNIT PRICE FOR STEEL BAR DAM.

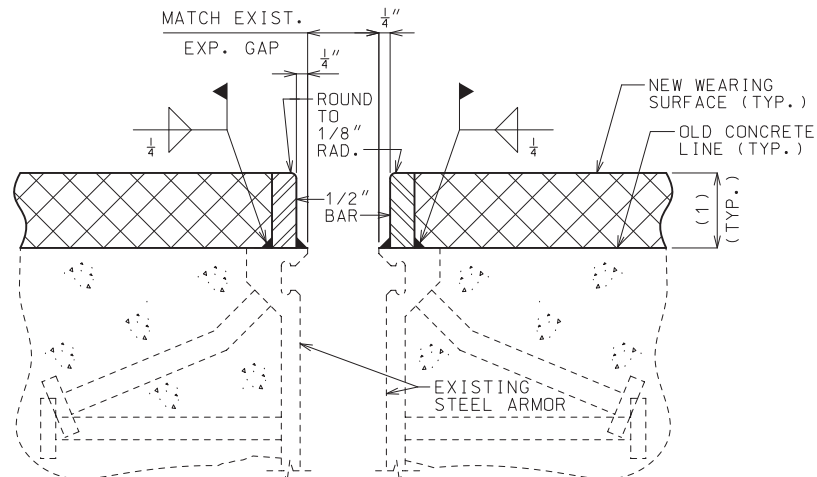
PAINT INSIDE SURFACE OF CHANNEL 5.0 MILS THICKNESS OF INORGANIC ZINC PRIMER.

SHOP DRAWINGS WILL NOT BE REQUIRED FOR STEEL BAR DAMS.





PART SECTION AT EXPANSION DEVICE

TYPE C - ANGLE TYPE EXPANSION DEVICES



PART SECTION AT EXPANSION DEVICE

TYPE D - STRIP SEAL TYPE EXPANSION DEVICES

 MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION 105 WEST CAPITOL JEFFERSON CITY, MO 65102 1-888-ASK-MODOT (1-888-275-6636)	
	<p align="center">STEEL DAMS</p> <p align="center">AT EXPANSION DEVICES FOR RESURFACING BRIDGE FLOORS</p>
DATE EFFECTIVE: 10/01/2019 DATE PREPARED: 7/18/2019	<p align="center">712.40L</p>
SHEET NO. <p align="center">1 OF 1</p>	

IF A SEAL IS PRESENT ON THIS SHEET IT HAS BEEN ELECTRONICALLY SEALED AND DATED.