

**TYPICAL TRENCH DETAIL  
PIPE INSTALLATION AND BEDDING**

NOTE:

- A) MINIMUM STRUCTURAL BACKFILL OVER TOP OF PIPE SHALL BE ONE-EIGHTH DIAMETER OR SPAN OF PIPE OR ONE FOOT WHICHEVER IS GREATER.
- B) BEDDING BLANKET OF LOOSE FILL SHALL BE ROUGHLY SHAPED TO FIT BOTTOM OF PIPE. MINIMUM THICKNESS BEFORE PLACING PIPE SHALL BE AS FOLLOWS:

DEPTH OF CORRUGATION	MIN. BEDDING THICKNESS
1/2"	1"
1"	2"
2"	3"

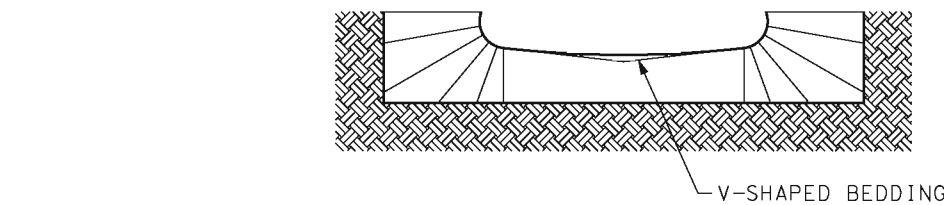
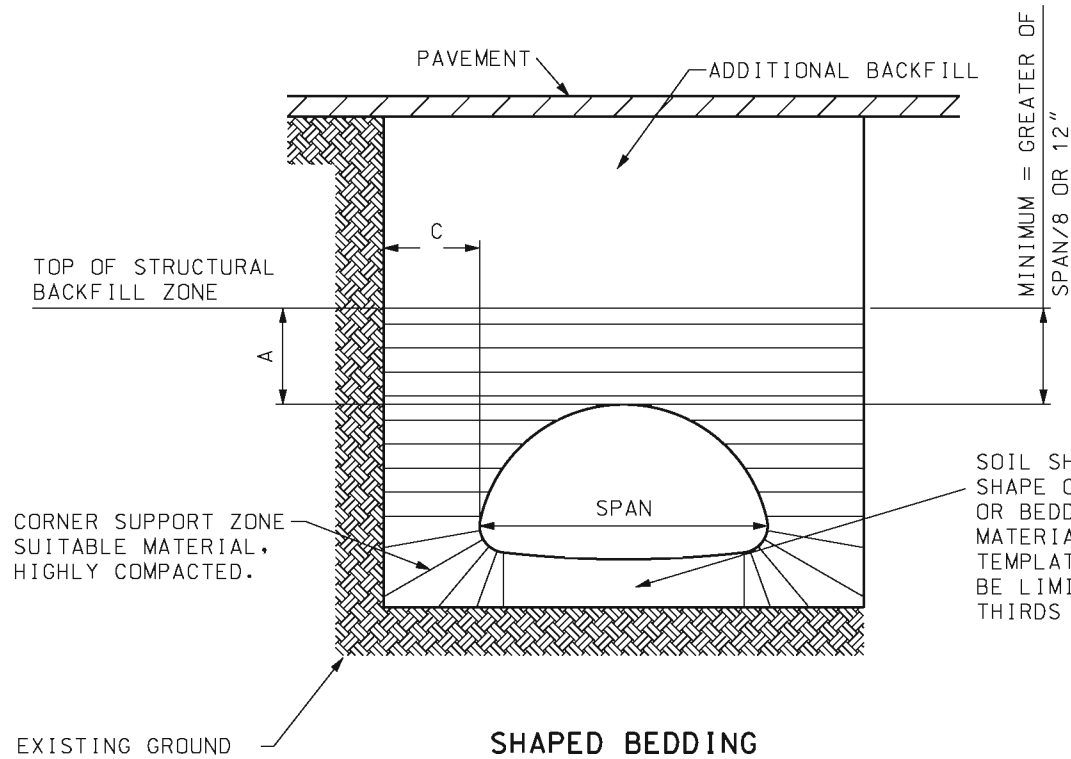
- C) TRENCH INSTALLATIONS - 2 FEET MINIMUM EACH SIDE OF CULVERT. THIS RECOMMENDED LIMIT SHOULD BE MODIFIED AS NECESSARY TO ACCOUNT FOR VARIABLES SUCH AS POOR IN-SITU SOILS. EMBANKMENT INSTALLATIONS - ONE DIAMETER OR SPAN EACH SIDE OF CULVERT.



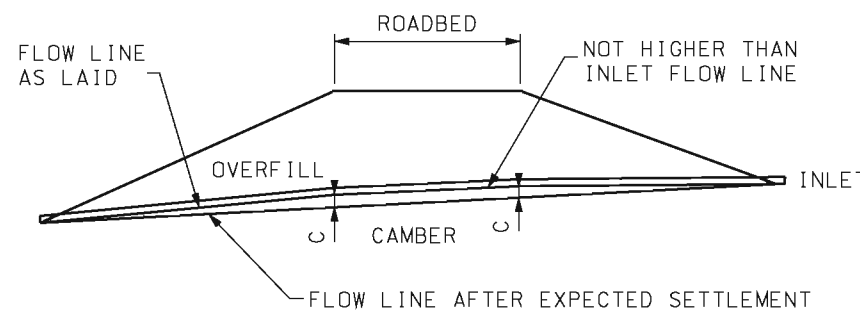
PIPE	
DIAMETER	SPACE S
UP TO 24"	12"
24" TO 72"	1/2 PIPE DIA
72" AND OVER	36"

PIPE-ARCHES	
SPAN	SPACE X
UP TO 36"	12"
36" TO 108"	1/3 ARCH SPAN
108" TO 189"	36"

**MULTIPLE STRUCTURE SPACING**



**ALTERNATIVE-SHAPED BEDDING  
PIPE-ARCH TRENCH DETAIL  
BEDDING AND CORNER ZONE TREATMENT  
FOR PIPE ARCH STRUCTURES**



**TYPICAL CAMBERED FLOW LINE**

NOTE:

ON YIELDING SOIL, PIPE CULVERTS SHALL BE PLACED ON A CAMBERED FLOW LINE. THE AMOUNT OF CAMBER WILL VARY WITH SOIL CONDITIONS AND WILL BE SPECIFIED ON THE DESIGN PLANS.

**MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION**  
 105 WEST CAPITOL  
 JEFFERSON CITY, MO 65102  
 1-888-ASK-MODOT (1-888-275-6636)

STATE OF MISSOURI  
 KATHRYN PHILLIPS HARVEY  
 NUMBER PE-23751  
 PROFESSIONAL ENGINEER

**CORRUGATED METAL PIPE  
INSTALLATION METHODS**

DATE EFFECTIVE: 04/01/2011  
 DATE PREPARED: 3/10/2011

**725.00C**

SHEET NO.  
1 OF 5

IF A SEAL IS PRESENT ON THIS SHEET IT HAS BEEN ELECTRONICALLY SEALED AND DATED.

**CORRUGATED METALLIC-COATED STEEL CIRCULAR PIPE LOCK SEAM**

**MAXIMUM ALLOWABLE OVERFILL HEIGHTS (1)**

SPECIFIED DIAMETER OF PIPE	MINIMUM COVER		SPECIFIED THICKNESS OF COATED SHEET (IN.)																			
			0.064				0.079				0.109				0.138				0.168			
			A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D
IN.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	
12	1	1	219	251	224	144	273	314	280	201	382	440	392	334	492	566	504	484	602	693	617	
15	1	1	175	201	179	115	218	251	224	161	306	352	314	267	394	453	403	387	481	555	493	
18	1	1	146	167	149	96	182	209	187	134	255	293	261	223	328	378	336	323	401	462	411	
21	1	1	125	143	128	82	156	179	160	115	219	251	224	191	281	324	288	277	344	396	352	
24	1	1	109	126	112	72	137	157	140	100	191	220	196	167	246	283	252	242	301	347	308	
30	1	1	87	100	90	57	109	126	112	80	153	176	157	134	197	227	202	194	241	277	247	
36	1	1	73	84	75	48	91	105	93	67	127	147	131	111	164	189	168	161	201	231	206	
42	1	1	62	72	64	41	78	90	80	57	109	126	112	95	141	162	144	138	172	198	176	
48	1	1	55	63	56	36	68	78	70	50	96	110	98	83	123	142	126	121	150	173	154	
54	1	2		56	50	32*	61	70	62	45	85	98	87	74	109	126	112	108	134	154	137	
60	1	2		50	45			63	56	40	76	88	78	67	98	113	101	97	120	139	123	
66	1	2		46	41			57	51	37*		80	71	61	89	103	92	88	109	126	112	
72	1	2		42	37			52	47			73	65	56	82	94	84	81	100	116	103	
78	1	2		39	34			48	43			68	60	51		87	78	75	89	107	95	
84	1	2		36	32			45	40			63	56	48*		81	72	69	77	99	88	
90	1	2		33	30			42	37			59	52			76	67	65		92	82	
96	1	2						39	35			55	49			71	63	60*		87	77	
102	2	3						37	33			52	46			67	59	53*		82	73	
108	2	3										49	44			63	56			77	69	
114	2	3										46	41			60	53			73	65	
120	2	3										44	39			57	50			69	62	
126	2	3														54	48			66	59	

\* FOR TRENCH INSTALLATION ONLY

**CORRUGATED METALLIC-COATED STEEL CIRCULAR PIPE RIVETED SEAM**

**MAXIMUM ALLOWABLE OVERFILL HEIGHTS (1)**

SPECIFIED DIAMETER OF PIPE	MINIMUM COVER		SPECIFIED THICKNESS OF COATED SHEET (IN.)																			
			0.064				0.079				0.109				0.138				0.168			
			SINGLE RIVET		DOUBLE RIVET		SINGLE RIVET		DOUBLE RIVET		SINGLE RIVET		DOUBLE RIVET		SINGLE RIVET		DOUBLE RIVET		SINGLE RIVET		DOUBLE RIVET	
IN.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	
12	1	1	143		185	245	156		255	305	200		382	440	209		419	544	219		438	604
15	1	1	114		148	196	124		204	244	160		306	352	168		335	436	175		351	483
18	1	1	95		123	164	104		170	203	133		255	293	140		279	363	146		292	403
21	1	1	82		105	140	89		146	174	114		219	251	120		239	311	125		251	345
24	1	1	71		92	123	78		127	153	100		191	220	105		209	272	109		219	302
30	1	1	57		74	98	62		102	122	80		153	176	84		168	218	88		175	242
36	1	1	48		62	82	52		85	102	67		127	147	70		140	181	73		146	201
42	1	1	41		53	70	44		73	87	57		109	126	60		120	156	63		125	173
48	1	1	36		46	61	39		64	76	50		96	110	52		105	136	55		110	151
54	1	2				55	35		57	68	44		85	98	47		93	121	49		97	134
60	1	2				49				61	40		76	88	42		84	109	44		88	121
66	1	2				45				55				80	38		76	99	40		80	110
72	1	2				41				51				73	35		70	91	36		73	101
78	1	2				38				47				68				84	34		67	93
84	1	2				35				44				63				78	31		63	86
90	1	2				33				41				59				73			61	81
96	1	2								38				55				68			58	76
102	2	3								36				52				64			56	71
108	2	3												49				60			54	67
114	2	3												46				57			52	64
120	2	3												44				54			50	60
126	2	3																52			48	58

A = 2-2/3" X 1/2" CORRUGATIONS  
 B = 3" X 1" CORRUGATIONS  
 C = 5" X 1" CORRUGATIONS  
 D = 3/4" X 3/4" X 7-1/2" SPIRAL RIB

(1) MAXIMUM OVERFILL MEASURED FROM THE TOP OF PIPE TO SURFACE.

**MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION**

105 WEST CAPITOL  
JEFFERSON CITY, MO 65102  
1-888-ASK-MODOT (1-888-275-6636)

**CORRUGATED METAL PIPE INSTALLATION METHODS**

DATE EFFECTIVE: 04/01/2011  
 DATE PREPARED: 3/22/2022

**725.00C**

SHEET NO.  
2 OF 5

IF A SEAL IS PRESENT ON THIS SHEET IT HAS BEEN ELECTRONICALLY SEALED AND DATED.

## CORRUGATED H32 ALUMINUM CIRCULAR PIPE LOCK SEAM

### MAXIMUM ALLOWABLE OVERFILL HEIGHTS (1)

SPECIFIED DIAMETER OF PIPE	MINIMUM COVER		SPECIFIED THICKNESS OF COATED SHEET (IN.)																			
			0.06				0.075				0.105				0.135				0.164			
			A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D
IN.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	
12	1	1	132	152		71	165	191		97	232	267		156	298	357		221	364	420		
15	1	1	106	122		57	132	153		78	185	213		125	239	286		176	291	336		
18	1	1	88	101		47	110	127		65	155	178		104	199	238		147	243	280		
21	1	1	76	87		41	95	109		56	132	152		89	170	204		126	208	240		
24	1	1	66	76		35	83	96		49	116	133		78	149	178		110	182	210		
30	1	2		61		28	66	76		39	93	107		62	119	143		88	146	168		
36	1	2		51		24*	55	64		32	77	89		52	99	119		74	121	140		
42	1	2		43				55		28*	66	76		45	85	102		63	104	120		
48	1	2		38				48			58	67		39	75	89		55	91	105		
54	1	2		34				42			51	59		35	66	79		49	81	93		
60	1	2		30				38				53		31*	55	71		44	68	84		
66	1	2		28				35				48				65		40	56	76		
72	1	3		25				32				44				59		37*	46	70		
78	1	3						29				41				55				65		
84	1	3										38				51				60		
90	1	3										36				48				56		
96	1	3										33				45				53		
102	2	4														42				49		
108	2	4														39				47		
114	2	4																		42		
120	2	4																		39		
126	2	4																				

\* FOR TRENCH INSTALLATION ONLY

## CORRUGATED H32 ALUMINUM CIRCULAR PIPE RIVETED SEAM

### MAXIMUM ALLOWABLE OVERFILL HEIGHTS (1)

SPECIFIED DIAMETER OF PIPE	MINIMUM COVER		SPECIFIED THICKNESS OF COATED SHEET (IN.)																			
			0.06				0.075				0.105				0.135				0.164			
			SINGLE RIVET		DOUBLE RIVET		SINGLE RIVET		DOUBLE RIVET		SINGLE RIVET		DOUBLE RIVET		SINGLE RIVET		DOUBLE RIVET		SINGLE RIVET		DOUBLE RIVET	
IN.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	
12	1	1	77		120	141	77		154	175	133		269	239	138		282	359	144		291	466
15	1	1	62		96	113	62		123	140	107		215	191	111		226	287	115		232	373
18	1	1	51		80	94	51		103	117	89		179	160	92		188	239	96		194	311
21	1	1	44		68	81	44		88	100	76		154	137	79		161	205	82		166	266
24	1	1	38		60	71	38		77	88	67		135	120	69		141	179	72		145	233
30	1	2				56	31		62	70	53		108	96	55		113	144	57		116	186
36	1	2				47	26		51	58	44		90	80	46		94	120	48		97	155
42	1	2				40				50	38		77	68	40		81	103	41		83	133
48	1	2				35				44	33		67	60	35		71	90	36		73	116
54	1	2				31				39	30		56	53	31		63	80	32		65	104
60	1	2				28				35				48	28		56	72	29		58	93
66	1	2				26				32				44				65	26		53	85
72	1	3				24				29				40				60	24		47	78
78	1	3								27				37				55				72
84	1	3												34				51				67
90	1	3												32				48				62
96	1	3												30				45				58
102	2	4																42				55
108	2	4																40				51
114	2	4																				46
120	2	4																				41
126	2	4																				

A = 2-2/3" X 1/2" CORRUGATIONS  
 B = 3" X 1" CORRUGATIONS  
 C = 5" X 1" CORRUGATIONS  
 D = 3/4" X 3/4" X 7-1/2" SPIRAL RIB

(1) MAXIMUM OVERFILL MEASURED FROM THE TOP OF PIPE TO SURFACE.

**MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION**

105 WEST CAPITOL  
JEFFERSON CITY, MO 65102  
1-888-ASK-MODOT (1-888-275-6636)

**CORRUGATED METAL PIPE INSTALLATION METHODS**

THIS SHEET HAS BEEN SIGNED, SEALED AND DATED ELECTRONICALLY.

DATE EFFECTIVE: 04/01/2011  
DATE PREPARED: 3/22/2022

725.00C

SHEET NO.  
3 OF 5

IF A SEAL IS PRESENT ON THIS SHEET IT HAS BEEN ELECTRONICALLY SEALED AND DATED.

## CORRUGATED H34 ALUMINUM CIRCULAR PIPE LOCK SEAM

### MAXIMUM ALLOWABLE OVERFILL HEIGHTS (1)

SPECIFIED DIAMETER OF PIPE	MINIMUM COVER		SPECIFIED THICKNESS OF COATED SHEET (IN.)																			
			0.06				0.075				0.105				0.135				0.164			
			A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D
IN.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	
12	1	1	159	183		85	199	229		117	278	320		187	358	428		265	437	504		
15	1	1	127	146		68	159	183		93	223	256		150	286	343		212	350	403		
18	1	1	106	122		57	132	153		78	185	213		125	239	286		176	291	336		
21	1	1	91	104		49	113	131		67	159	183		107	205	245		151	250	288		
24	1	1	79	91		43	99	115		58	139	160		94	179	214		132	218	252		
30	1	2		73		34	79	92		47	111	128		75	143	171		106	175	202		
36	1	2		61		28*	66	76		39	93	107		62	119	143		88	146	168		
42	1	2		52				66		33*	79	91		54	102	122		76	125	144		
48	1	2		46				57			68	80		47	89	107		66	109	126		
54	1	2		41				51			56	71		42	73	95		59	90	112		
60	1	2		37				46				64		37*	59	86		53	73	101		
66	1	2		33				42				58				78		48	59	92		
72	1	3		30				38				53				71		42*	47	84		
78	1	3						35				49				66				78		
84	1	3										46				61				72		
90	1	3										43				57				67		
96	1	3										39				53				62		
102	2	4														48				56		
108	2	4														43				51		
114	2	4																		46		
120	2	4																		41		
126	2	4																				

\* FOR TRENCH INSTALLATION ONLY

## CORRUGATED H34 ALUMINUM CIRCULAR PIPE RIVETED SEAM

### MAXIMUM ALLOWABLE OVERFILL HEIGHTS (1)

SPECIFIED DIAMETER OF PIPE	MINIMUM COVER		SPECIFIED THICKNESS OF COATED SHEET (IN.)																			
			0.06				0.075				0.105				0.135				0.164			
			SINGLE RIVET		DOUBLE RIVET		SINGLE RIVET		DOUBLE RIVET		SINGLE RIVET		DOUBLE RIVET		SINGLE RIVET		DOUBLE RIVET		SINGLE RIVET		DOUBLE RIVET	
IN.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	FT.	
12	1	1	77		120	141	77		154	175	133		269	239	138		282	359	144		291	466
15	1	1	62		96	113	62		123	140	107		215	191	111		226	287	115		232	373
18	1	1	51		80	94	51		103	117	89		179	160	92		188	239	96		194	311
21	1	1	44		68	81	44		88	100	76		154	137	79		161	205	82		166	266
24	1	1	38		60	71	38		77	88	67		135	120	69		141	179	72		145	233
30	1	2				56	31		62	70	53		108	96	55		113	144	57		116	186
36	1	2				47	26		51	58	44		90	80	46		94	120	48		97	155
42	1	2				40				50	38		77	68	40		81	103	41		83	133
48	1	2				35				44	33		67	60	35		71	90	36		73	116
54	1	2				31				39	30		56	53	31		63	80	32		65	104
60	1	2				28				35				48	28		56	72	29		58	93
66	1	2				26				32				44				65	26		53	85
72	1	3				24				29				40				60	24		47	78
78	1	3								27				37				55				72
84	1	3												34				51				67
90	1	3												32				48				62
96	1	3												30				45				58
102	2	4																42				55
108	2	4																40				51
114	2	4																				46
120	2	4																				41
126	2	4																				

A = 2-2/3" X 1/2" CORRUGATIONS  
 B = 3" X 1" CORRUGATIONS  
 C = 5" X 1" CORRUGATIONS  
 D = 3/4" X 3/4" X 7-1/2" SPIRAL RIB

(1) MAXIMUM OVERFILL MEASURED FROM THE TOP OF PIPE TO SURFACE.

**MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION**

105 WEST CAPITOL  
JEFFERSON CITY, MO 65102  
1-888-ASK-MODOT (1-888-275-6636)

THIS SHEET HAS BEEN SIGNED, SEALED AND DATED ELECTRONICALLY.

**CORRUGATED METAL PIPE INSTALLATION METHODS**

DATE EFFECTIVE: 04/01/2011	<b>725.00C</b>	SHEET NO. 4 OF 5
DATE PREPARED: 3/22/2022		

IF A SEAL IS PRESENT ON THIS SHEET IT HAS BEEN ELECTRONICALLY SEALED AND DATED.



MINIMUM COVER FOR CONSTRUCTION LOADS (ROUND AND PIPE-ARCH)				
DIAMETER OR PIPE SPAN	MINIMUM COVER (FT.) FOR INDICATED AXLE LOADS (2)			
	18K LBS.- 50K LBS.	50K LBS.- 75K LBS.	75K LBS.- 110K LBS.	110K LBS.- 150K LBS.
IN.	FT.	FT.	FT.	FT.
12-42	2.0	2.5	3.0	3.0
48-72	3.0	3.0	3.5	4.0
78-120	3.0	3.5	4.0	4.0
126-144	3.5	4.0	4.5	4.5

THE CONTRACTOR SHALL PROVIDE MINIMUM COVER PLUS ANY ADDITIONAL COVER REQUIRED TO AVOID DAMAGE TO THE PIPE. IN UNPAVED SITUATIONS, THE SURFACE MUST BE MAINTAINED TO A LEVEL AND NON-RUTTED CONDITION.

PIPE-ARCH REQUIREMENTS 2-2/3" X 1/2" CORRUGATIONS				
TYPE	SPAN (3) (IN.)	RISE (3) (IN.)	GALVANIZED SHEET	
			THICKNESS (IN.)	GAUGE
B1	17	13	0.064	16
B2	21	15	0.064	16
B3	24	18	0.064	16
B4	28	20	0.064	16
B5	35	24	0.064	16
B6	42	29	0.079	14
B7	49	33	0.109	12
B8	57	38	0.109	12
B9	64	43	0.109	12
B10	71	47	0.138	10
B11	77	52	0.168	8
B12	83	57	0.168	8

PIPE-ARCH REQUIREMENTS							
TYPE	SPAN (4) (IN.)	RISE (4) (IN.)	GALVANIZED SHEET 3" X 1" CORRUGATIONS		GALVANIZED SHEET 5" X 1" CORRUGATIONS		MINIMUM COVER (2) (IN.)
			THICKNESS (IN.)	GAUGE	THICKNESS (IN.)	GAUGE	
B8A	53 (-2.4)	41 (+2.4)	0.079	14	0.109	12	12
B9A	60 (-2.7)	46 (+2.7)	0.079	14	0.109	12	15
B10A	66 (-3.0)	51 (+3.0)	0.079	14	0.109	12	15
B11A	73 (-3.3)	55 (+3.3)	0.079	14	0.109	12	18
B12A	81 (-3.6)	59 (+3.6)	0.079	14	0.109	12	18
B13A	87 (-4.4)	63 (+4.4)	0.079	14	0.109	12	18
B14A	95 (-4.8)	67 (+4.8)	0.079	14	0.109	12	18
B15A	103 (-5.2)	71 (+5.2)	0.079	14	0.109	12	18
B16A	112 (-5.6)	75 (+5.6)	0.109	12	0.109	12	21
B17A	117 (-5.9)	79 (+5.9)	0.109	12	0.109	12	21
B18A	128 (-6.4)	83 (+6.4)	0.109	12	0.109	12	24
B19A	137 (-6.9)	87 (+6.9)	0.109	12	0.109	12	24
B20A	142 (-7.1)	91 (+7.1)	0.138	10	0.138	10	24

- (2) MINIMUM COVER MEASURED FROM TOP OF PIPE TO BOTTOM OF FLEXIBLE PAVEMENT OR TOP OF RIGID PAVEMENT.
- (3) A TOLERANCE OF PLUS OR MINUS ONE INCH OR 2 PERCENT OF EQUIVALENT CIRCULAR DIAMETER, WHICHEVER IS GREATER, WILL BE PERMISSIBLE IN SPAN AND RISE.
- (4) TOLERANCES IN PARENTHESES. NO TOLERANCE IN OPPOSITE DIRECTION.

	<b>MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION</b> 105 WEST CAPITOL JEFFERSON CITY, MO 65102 1-888-ASK-MODOT (1-888-275-6636)	
		<b>CORRUGATED METAL PIPE INSTALLATION METHODS</b>
DATE EFFECTIVE: 04/01/2011 DATE PREPARED: 8/24/2015	<b>725.00C</b>	SHEET NO. <b>5 OF 5</b>

IF A SEAL IS PRESENT ON THIS SHEET IT HAS BEEN ELECTRONICALLY SEALED AND DATED.