

General Notes:

Contractor shall have the option to construct either steel or FRP slab drains. All drains shall be of same type.

Slab drain bracket assembly shall be ASTM A709 Grade 36 steel.

The bracket assembly shall be galvanized in accordance with ASTM A123.

All bolts, hardened washers, lock washers and nuts shall be galvanized in accordance with AASHTO M232 (ASTM A153), Class C.

All 1/2-inch diameter bolts shall be ASTM A307, except as noted.

Shop drawings will not be required for the slab drains and the bracket assembly.

Cost of cored slab drains, complete in place, will be considered completely covered by the contract unit price for Cored Slab Drain per each.

Holes for slab drains shall be cored. Percussion drilling will not be permitted.

Slab drain locations may be shifted the minimum extent necessary to avoid slab reinforcement and to allow for field drilling bolt hole in web of existing beam for bracket assembly attachment. (4)

Cored slab drains shall be placed vertically.

For details of plugging existing curb outlets, see Sheet No. _.

Notes for Steel Drain:

Slab drains shall be fabricated from 1/4-inch structural steel tubing ASTM A500 or A501.

The drains shall be galvanized in accordance with ASTM A123.

Drains shall be inserted through slab such that damage to galvanized coating is minimized.

Notes for FRP Drain:

Drains shall be machine filament-wound thermosetting resin tubing meeting the requirements of ASTM D2996 with the following exceptions:

Minimum reinforced wall thickness shall be $1/4\ inch.$

The resin used shall be ultraviolet (UV) resistant and/or have UV inhibitors mixed throughout. Drains may have an exterior coating for additional UV resistance. Care shall be taken to avoid damage to exterior coating during installation.

The color of the slab drain shall be gray (Federal Standard #26373). The color shall be uniform throughout the resin and any coating used.

The combination of materials used in the manufacture of the drains shall be tested for UV resistance in accordance with ASTM D4329 Cycle A. The representative material shall withstand at least 500 hours of testing with only minor discoloration and without any physical deterioration. The contractor shall furnish the results of the required ultraviolet testing prior to acceptance of the slab drains.

At the contractor's option, drains may be field cut. The method of cutting FRP slab drains shall be as recommended by the manufacturer to ensure a smooth, chip-free





