



**CORRUGATED METALLIC-COATED STEEL  
CULVERT PIPE, PIPE-ARCHES  
AND END SECTIONS - FIELD SECTION 1020  
Table 3**

NUMBER OF SHEETS IN LOT	NUMBER OF SAMPLES FOR ORIGINAL TEST	NUMBER OF ADDITIONAL SAMPLES FOR RETEST
(14 Gage (0.079 in.[2.01 mm]) and 16 Gage (0.064 in.[1.63mm]))		
0 to 499	1.00	2.00
500 to 999	2.00	3.00
1000 to 1499	3.00	5.00
1500 to 2000	4.00	6.00
(8 Gage (0.168 in.[4.27 mm]) 10 Gage (0.138 in.[3.51 mm]) & 12 Gage (0.109 in. [2.77 mm]))		
0 to 99	1.00	1.00
100 to 174	1.00	2.00
175 to 300	2.00	3.00

